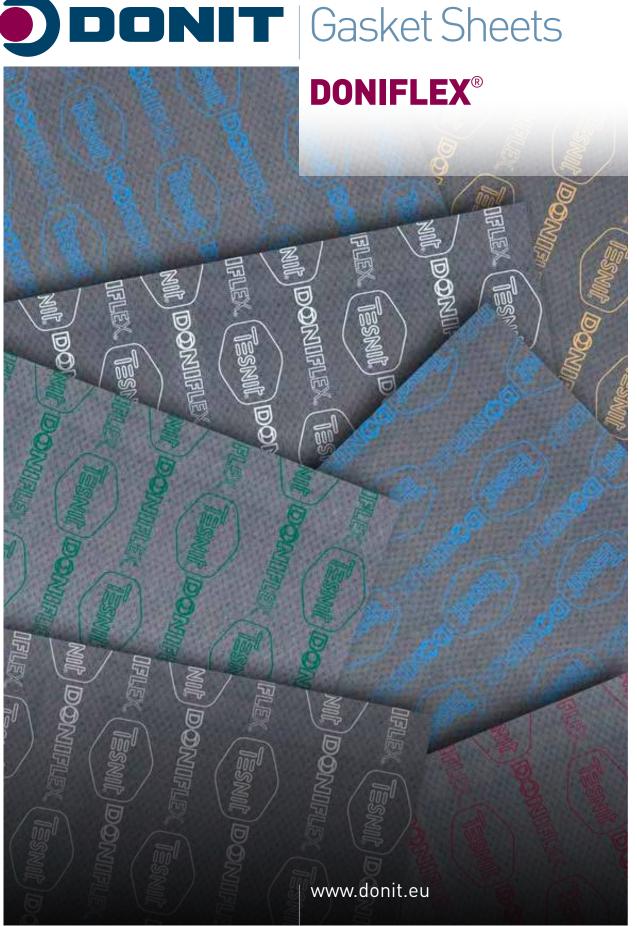
Granite Stone



Your Original Manufacturer & Authorized Provider of Parts & Serices for all 1984-2012 Electrolux



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# **DONIT** | Gasket Sheets

# 

#### About us:

Donit Tesnit® was founded in 1946 and is today one of the world's leading producers of sealing materials, gasket products and solutions serving all major markets. We provide integrated solutions for our customers' challenging environments and supply various custom made applications. With our own infrastructure we have gained extensive knowledge and experience in the sealing business. We produce technologically advanced products that are more environment-friendly. Our products are used globally in the chemical-, oil-, automotive-, food-, mechanical- and shipbuilding industry, in power plants and construction.

One of our biggest assets is the experience we have in building relationships and assuring guality. This generates trust which is embedded in the our brand. Through sustaining relationships with existing customers and expanding local presence, we align our business with that of our customers - a true partner for success.

#### Our Markets:

Our headquarters is in Medvode, Slovenia directly in the heart of Europe. From Slovenia we have direct access to a logistic infrastructure that enables us to provide fast and direct response to our customers. With more than 250 customers worldwide, our production is exported into more than 60 countries on all continents.

Our extensive worldwide network of distributors, agents and other clients enables us to provide realtime high quality tangible solutions around the globe,







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We have the eagerness of an engineer - following the latest trends in the industry, asking questions and listening to our customer. When it is time to execute, the wisdom of a seasoned professional takes over. We demonstrate our deep knowledge about the industry in a way that is innovative and to-the-point. We engage with our customers and know that keeping promises matters more than big words.



with special focus on Europe, USA and Asia. We believe in supreme customer focus – listening keenly, then using our global presence and experience to provide solutions is what makes us the preferred partner in success stories all over the world.

#### Us as Partner:

We produce a wide range of high quality products. What makes us different is our genuine interest in what our customers really need. This makes us a true partner in transforming ideas into actions. Our high quality products enable our customers to lead an environmentally safe business and decrease the possibility of environmental cost. We act responsibly because we are in it for the long haul. The wide range of products and services make Donit a one-stop shop for our customers' diverse needs. This makes our customers' day-to-day business easier. We advise and consult with our customers in order give them the confidence to face change and keep their business sustainable and safe.

#### **Our Personality:**

THE CURIOUS GUY WITH EXPERIENCE.

## Donit – A perfect fit.







Aramid fibers, specially selected fillers and graphite combined in new high compressibility and environment friendly gasket material with excellent thermal properties.

## **PROPERTIES AND APPLICATIONS**

Due to outstanding chemical and thermal resistance DONIFLEX GLD is a proper choice for applications in flanges, valves, pumps, heat exchangers in construction of power plants, heating systems and for use in the chemical industry.

Compostition	Aramid fibers, Graphite, NBR
Approvals	WQc/WRAS, TA-Luft (VDI 2440), TARC/MRPRA, DVGW (W270)

#### SURFACE TREATMENT

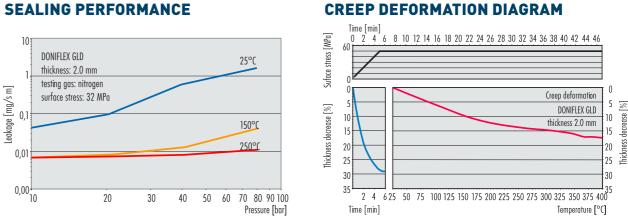
#### **DIMENSIONS OF STANDARD SHEET**

Standard non-stick top and bottom layers. Graphite or PTFE antistick coating on request.

Sheet size (mm): 1000 x 1480 | 1500 x 1480 | 2000 x 1480 Thickness (mm): 0.5 | 0.8 | 1.0 | 1.5 | 2.0 | 3.0 Other dimensions and thicknesses on request.

#### **TECHNICAL DATA** Typical values for a thickness of 2 mm

I EVITATIONE DATA Typical values for a tim			
Density	DIN 28090-2	g/cm <sup>3</sup>	≈ 1.1
Compressibility	ASTM F 36J	%	35 - 45
Recovery	ASTM F 36J	%	min 9
Tensile strength	DIN 52910	MPa	min 2
Stress resistance	DIN 52913		
50 MPa, T=300°C, 16h		MPa	min 33
50 MPa, T=175°C, 16h		MPa	min 36
Immersion in Oil IRM 903, 5h, 150°C	ASTM F 146		
- thickness increase		%	max 3
- weight increase		%	max 35
Immersion in ASTM Fuel B, 5h, 20°C	ASTM F 146		
- thickness increase		%	max 3
- weight increase		%	max 35
Specific Leak Rate	DIN 3535-6	mg/(s•m)	≈ 0.5
Creep deformation - 50 MPa/300°C			
- change in thickness at 20°C		%	≈ 30
- change in thickness at 300°C		%	≈ 14
Maximum assembly surface stress at RT - $\delta_{VO}$	DIN 28090-1	MPa	≈ 170
Creep deformation percentage	DIN 28090-2		
- at room temperature: ε <sub>ksw</sub>		%	20 - 30
- at elevated temperature: ε <sub>wsw</sub> /200°C		%	8 - 10
Percentage creep deformation	DIN 28090-2		
- at room temperature: ε <sub>krw</sub>		%	» 3
- at elevated temperature: ε <sub>wrw</sub> /200°C		%	≈ 1.1
Recovery	DIN 28090-2	mm	≈ 0.023



## **MEDIA RESISTANCE**

eakaae |

Media resistance chart serves only as a quideline for the selection of material for particular applications. Due to the variety of assembly and operating conditions, the data may not be used to support any warranty claims.

ACETALDEHYDE	liquio
MALEIC ANHYDRIDE	liqui
AIR	gas
MARLOTHERM	oil, n
ALLYL CHLORIDE	liquio
MERCURY	misc
ALUM	liquio
MERCURY SALTS	liquio
ALUMINIUM CHLORIDE	liquio
MINERAL OIL	oil, n
ALUMINIUM SULPHATE	liquio
MINERAL OIL AMMONIUM PHOSPHATE	oil, n liguid
MOTOR OIL	oil, n
ANILIN-HYDROCHLORIDE	liquid
ASPHALT	oil, n
NICKEL SALTS	liquio
ASTM OIL NO.1 FUEL	oil, n
NITROGEN	gas
ASTM OIL NO.2 FUEL	oil, n
ASTM OIL NO.3C FUEL	oil, n
OIL ACID	oil, n
ASTM FUEL A	oil, n
ASTM FUEL B PARAFFIN	oil, n
ASTM FUEL C	oil, n oil, n
PETROLEUM	oil, n
ASTM FUEL D	oil, n
PHOTOGRAPHIC EMULSIONS	liquid
AZ 20 (32+125)	oil, n
PHTHALIC ANHYDRIDE	liquio
POLYETHYLENE GLYCOL	oil, n
BEER	liqui
POTASH	liquio
BENZINE	oil, n
POTASSIUM ALUM BITUMEN	liquio oil, n
POTASSIUM BROMATE	liqui
BORAX	liquid
POTASSIUM BROMIDE	liqui
BRAKE FLUID (GLYCOL BASIS)	oil, n
POTASSIUM CARBONATE	liquio
BUTADIENE	oil, n
POTASSIUM PHOSPHATE	liqui
BUTENE (BUTYLENE)	oil, n
POTASSIUM SALT POTASSIUM SULPHATE	liquio
CALCIUM CHLORIDE	liquio liquio
PROPYLENE OXIDE	gas
CALCIUM NITRATE	liquio
CARBON DIOXIDE	qas
SACCHAROSE	liquio
CHLORINE GAS DRY	gas
SALT	liquio
CHROME ALUM	liquio
SANTOTHERM 66	oil, n
COCONUT OIL	oil, n
SEA WATER CONDENSATE WATER	liquio wate
SILICONE GREASE	oil, n
COPPER SALT	liquid
SILVER SALT	liquid
SOAP SOLUTION	liquid
DEMINERALIZED WATER	wate
SODA	liquio
DEXTRINE	liquio
SODIUM BROMIDE	liquio
DIESEL FUEL	oil, n
SODIUM CARBONATE	liqui

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DIPHYL (HEAT CARRIER OIL) SODIUM CHLORIDE SODIUM DISULPHITE ETHYLCELLULOSE SODIUM DITHIONITE SODIUM FLUORIDE FRUIT JUICE SODIUM HYDROGEN-CARBONATE FLUE GAS SODIUM HYDROGEN-SULPHATE FURNACE GAS SODIUM HYDROGEN-SULPHITE SODIUM IODIDE GEAR OIL SODIUM PERBORATE GELATIN SODIUM PHOSPHATE GENERATOR GAS SODIUM SILICATE GLAUBER SALT SODIUM SULPHATE GLUCOSE SODIUM SULPHITE GLYCOL SODIUM THIOSULPHATE GLUE SPINDLE OIL SPIRITS HEAT CARRIER OIL STARCH SOLUTION HEPTANE (-n) STEAM HEXANE (-n) SULPHUR DIOXIDE HOT WATER SYLTHERM 800 HYDRAULIC OIL SYNTREI 350 HYDROSULPHITE TANNIC ACID INERT GAS TΔR ISOOCTANE TEST BENZINE ISOPROPYL ACETATE TETRAETHYL LEAD TRANSFORMER OIL KEROSINE EUEL TRI SODIUM PHOSPHATE TURBINE OIL LANOLINE (WOOL GREASE) I ATEX VASELINE LAUGHING GAS VEGETABLE FAT LIGHTING GAS VEGETABLE OILS I INK UP MEDIA VINYL CHLORIDE LINSEED OIL LITHIUM BROMIDE WASHING AGENT LUBRICATING OIL WASTE GAS WASTE WATER MACHINE OIL MAGNESIUM SALT ZINC SALTS

oil, mineral oil products liquid solutions das liquid solutions liquid solutions oil, mineral oil products liquid solutions oil, mineral oil products oil, mineral oil products oil, mineral oil products liquid solutions oil, mineral oil products water, steam oil, mineral oil products gas water, steam oil, mineral oil products oil, mineral oil products oil, mineral oil products liquid solutions liquid solutions gas oil, mineral oil products oil, mineral oil products oil, mineral oil products liquid solutions food oil, mineral oil products oil, mineral oil products oil, mineral oil products liquid solutions oil, mineral oil products liquid solutions liquid solutions oil, mineral oil products gas oil, mineral oil products oil, mineral oil products oil, mineral oil products liquid solutions gas liquid solutions liquid solutions iguid solutions oil, mineral oil products nas liquid solutions oil, mineral oil products liquid solutions iguid solutions



High-performance medium density beater material for industrial and automotive applications.

#### **PROPERTIES AND APPLICATIONS**

Gasket material with excellent resistance to hot water, steam and oils. Suitable for use in radiators, boilers, flanges, valves, pumps, engines, heat exchangers, compressors, power plants, heating systems, chemical industry.

Compostition

Aramid fibers, Graphite, NBR

## SURFACE TREATMENT

Antistick coating: silver coloured non-stick top and bottom layers.

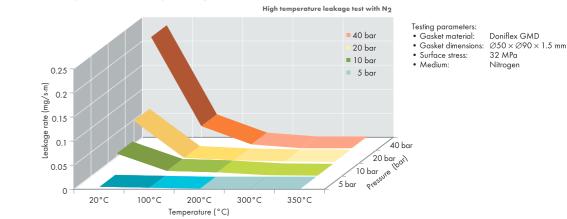
#### **DIMENSIONS OF STANDARD SHEET**

Sheet size (mm): 1000 x 1480 | 1500 x 1480 | 2000 x 1480 Thickness (mm): 0.5 | 0.8 | 1.0 | 1.5 | 2.0 | 3.0 Other dimensions and thicknesses on request.

#### **TECHNICAL DATA** Typical values for a thickness of 1 mm.

DIN 28090-2	g/cm <sup>3</sup>	1.2 - 1.4
ASTM F 36J	%	15 - 25
ASTM F 36J	%	25 - 40
DIN 52913		
	MPa	min 42
	MPa	min 38
ASTM F 146		
	%	max 7
	%	max 25
ASTM F 146		
	%	max 7
	%	max 22
DIN 3535-6	mg/(s•m)	≈ 0.3
	%	≈ 22
	%	≈ 8
	ASTM F 36J ASTM F 36J DIN 52913 ASTM F 146 ASTM F 146	ASTM F 36J % ASTM F 36J % DIN 52913 MPa MPa ASTM F 146 % ASTM F 146 % DIN 3535-6 mg/(s•m) %

## **HIGH TEMPERATURE LEAKAGE TEST**



#### **MEDIA RESISTANCE**

Media resistance chart serves only as a quideline for the selection of material for particular application. Due to the variety of assembly and operating conditions, the data may not be used to support any warranty claims.

ACETALDEHYDE
MALEIC ANHYDRIDE
AIR
MARLOTHERM
ALLYL CHLORIDE
MERCURY
ALUM
MERCURY SALTS
ALUMINIUM CHLORIDE
MINERAL OIL
ALUMINIUM SULPHATE
MINERAL OIL
AMMONIUM PHOSPHATE
MOTOR OIL
ANILIN-HYDROCHLORIDE
ASPHALT
NICKEL SALTS
ASTM OIL NO.1 FUEL
NITROGEN
ASTM OIL NO.2 FUEL
ASTM OIL NO.3C FUEL
OIL ACID
ASTM FUEL A
ASTM FUEL B
PARAFFIN
ASTM FUEL C
PETROLEUM
ASTM FUEL D
PHOTOGRAPHIC EMULSIONS
AZ 20 (32+125)
PHTHALIC ANHYDRIDE
POLYETHYLENE GLYCOL
BEER
POTASH
BENZINE
POTASSIUM ALUM
BITLIMEN
BITUMEN
POTASSIUM BROMATE
POTASSIUM BROMATE BORAX
POTASSIUM BROMATE BORAX POTASSIUM BROMIDE
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oil, mineral oil products

DIPHYL (HEAT CARRIER OIL) SODIUM CHLORIDE SODIUM DISULPHITE ETHYLCELLULOSE SODIUM DITHIONITE SODIUM FLUORIDE FRUIT JUICE SODIUM HYDROGEN-CARBONATE FLUE GAS SODIUM HYDROGEN-SULPHATE FURNACE GAS SODIUM HYDROGEN-SULPHITE SODIUM IODIDE GEAR OIL SODIUM PERBORATE GELATIN SODIUM PHOSPHATE GENERATOR GAS SODIUM SILICATE GLAUBER SALT SODIUM SULPHATE GLUCOSE SODIUM SULPHITE GLYCOL SODIUM THIOSULPHATE GLUE SPINDLE OIL SPIRITS HEAT CARRIER OIL STARCH SOLUTION HEPTANE (-n) STEAM HEXANE (-n) SULPHUR DIOXIDE HOT WATER SYLTHERM 800 HYDRAULIC OIL SYNTREI 350 HYDROSULPHITE TANNIC ACID INERT GAS TΔR ISOOCTANE TEST BENZINE ISOPROPYL ACETATE TETRAETHYL LEAD TRANSFORMER OIL KEROSINE EUEL TRI SODIUM PHOSPHATE TURBINE OIL LANOLINE (WOOL GREASE) I ATEX VASELINE LAUGHING GAS VEGETABLE FAT LIGHTING GAS VEGETABLE OILS I INK UP MEDIA VINYL CHLORIDE LINSEED OIL LITHIUM BROMIDE WASHING AGENT LUBRICATING OIL WASTE GAS WASTE WATER MACHINE OIL MAGNESIUM SALT ZINC SALTS

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# **DONIT** | Gasket Sheets **DONIFLEX®**



Gasket material specially designed for radiators and boilers.

#### **PROPERTIES AND APPLICATIONS**

Gasket material with excellent resistance to hot water, steam and oils; specially designed for radiators and boilers.

Compostition

GMDr

Aramid fibers, Graphite, NBR

## SURFACE TREATMENT

Anti-stick coating: special bifunctional silver coloured nonstick top and bottom layers.

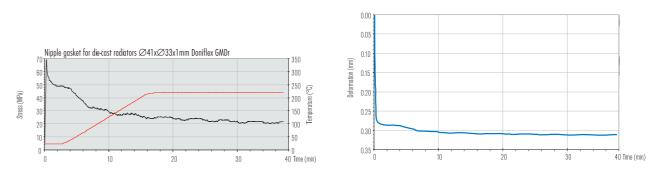
#### **DIMENSIONS OF STANDARD SHEET**

Sheet size (mm): 1000 x 500 | 1500 x 500 Thickness (mm): 1.0 Other dimensions and thicknesses on request.

#### **TECHNICAL DATA** Typical values for a thickness of 1 mm

Density	DIN 28090-2	g/cm <sup>3</sup>	1.2 - 1.4
Compressibility	ASTM F 36J	%	15 - 30
Recovery	ASTM F 36J	%	25 - 40
Stress resistance	DIN 52913		
50 MPa, T=175°C, 16h		MPa	min 35
Stress resistance	DIN 52913		
50 MPa, T=300°C, 16h		MPa	min 30
Immersion in Oil IRM 903, 5h, 150°C	ASTM F 146		
- thickness increase		%	max 7
- weight increase		%	max 25
Immersion in ASTM Fuel B, 5h, 20°C	ASTM F 146		
- thickness increase		%	max 7
- weight increase		%	max 22
Specific leak rate	DIN 3535-6	mg/(s•m)	≈ 0.5
Relative intensity of PTFE layer (ATR-FTIR)	S5000016	%	10 - 20
Residual stress (70MPa /220°C, ø75 x 55 mm)	N0840001	MPa	min 35

## **DETERMINATION OF STRESS RESISTANCE**



#### **MEDIA RESISTANCE**

Media resistance chart serves only as a quideline for the selection of material for particular applications. Due to the variety of assembly and operating conditions, the data may not be used to support any warranty claims.

ACETALDEHYDE	liquid solutions
MALEIC ANHYDRIDE	liquid solutions
AIR	gas
MARLOTHERM	oil, mineral oil p
ALLYL CHLORIDE	liquid solutions
MERCURY	miscellaneous
ALUM	liquid solutions
MERCURY SALTS	liquid solutions
ALUMINIUM CHLORIDE	liquid solutions
MINERAL OIL	oil, mineral oil p
ALUMINIUM SULPHATE	liquid solutions
MINERAL OIL	oil, mineral oil p
AMMONIUM PHOSPHATE	liquid solutions
MOTOR OIL	
	oil, mineral oil p
ANILIN-HYDROCHLORIDE	liquid solutions
ASPHALT	oil, mineral oil p
NICKEL SALTS	liquid solutions
ASTM OIL NO.1 FUEL	oil, mineral oil p
NITROGEN	
	gas
ASTM OIL NO.2 FUEL	oil, mineral oil p
ASTM OIL NO.3C FUEL	oil, mineral oil p
DIL ACID	oil, mineral oil p
ASTM FUEL A	oil, mineral oil p
ASTM FUEL B	oil, mineral oil p
PARAFFIN	oil, mineral oil p
ASTM FUEL C	oil, mineral oil p
PETROLEUM	oil, mineral oil p
ASTM FUEL D	oil, mineral oil p
	liquid solutions
AZ 20 (32+125)	oil, mineral oil p
PHTHALIC ANHYDRIDE	liquid solutions
POLYETHYLENE GLYCOL	oil, mineral oil p
DEED	liquid solutions
BEER POTASH	
	liquid solutions
BENZINE	oil, mineral oil p
POTASSIUM ALUM	liquid solutions
BITUMEN	oil, mineral oil p
POTASSIUM BROMATE	liquid solutions
BORAX	liquid solutions
POTASSIUM BROMIDE	liquid solutions
BRAKE FLUID (GLYCOL BASIS)	oil, mineral oil p
POTASSIUM CARBONATE	liquid solutions
BUTADIENE	oil, mineral oil p
POTASSIUM PHOSPHATE	liquid solutions
BUTENE (BUTYLENE)	oil, mineral oil p
POTASSIUM SALT	liquid solutions
POTASSIUM SULPHATE	liquid solutions
	liquid solutions
CALCIUM CHLORIDE PROPYLENE OXIDE	
PRUPYLENE UXIDE	gas
JALCIUM NITRATE	liquid solutions
CARBON DIOXIDE	qas
SACCHAROSE	liquid solutions
CHLORINE GAS DRY	
STILLONINE DAS DINT	gas
SALT	liquid solutions
CHROME ALUM	liquid solutions
SANTOTHERM 66	oil, mineral oil p
COCONUT OIL	oil, mineral oil p
SEA WATER	
	liquid solutions
CONDENSATE WATER	water, steam
CONDENSATE WATER SILICONE GREASE	oil, mineral oil p
COPPER SALT	liquid solutions
COPPER SALT SILVER SALT	liquid solutions
SOAP SOLUTION	liquid solutions
DEMINERALIZED WATER	water, steam
SODA	liquid solutions
DEXTRINE	liquid solutions
SODIUM BROMIDE	liquid solutions
DIESEL FUEL	oil, mineral oil p
SODIUM CARBONATE	liquid solutions

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DIPHYL (HEAT CARRIER OIL) SODIUM CHLORIDE SODIUM DISULPHITE ETHYLCELLULOSE SODIUM DITHIONITE SODIUM FLUORIDE FRUIT JUICE SODIUM HYDROGEN-CARBONATE FLUE GAS SODIUM HYDROGEN-SULPHATE FURNACE GAS SODIUM HYDROGEN-SULPHITE SODIUM IODIDE GEAR OIL SODIUM PERBORATE GELATIN SODIUM PHOSPHATE GENERATOR GAS SODIUM SILICATE GLAUBER SALT SODIUM SULPHATE GLUCOSE SODIUM SULPHITE GLYCOL SODIUM THIOSULPHATE GLUE SPINDLE OIL SPIRITS HEAT CARRIER OIL STARCH SOLUTION HEPTANE (-n) STEAM HEXANE (-n) SULPHUR DIOXIDE HOT WATER SYLTHERM 800 HYDRAULIC OIL SYNTREL 350 HYDROSULPHITE TANNIC ACID INERT GAS TΔR oil, mineral oil products ISOOCTANE TEST BENZINE ISOPROPYL ACETATE TETRAETHYL LEAD TRANSFORMER OIL KEROSINE FUEL TRI SODIUM PHOSPHATE TURBINE OIL LANOLINE (WOOL GREASE) LATEX VASEL INF LAUGHING GAS VEGETABLE FAT LIGHTING GAS VEGETABLE OILS LINK UP MEDIA VINYL CHLORIDE LINSEED OIL LITHIUM BROMIDE WASHING AGENT LUBRICATING OIL WASTE GAS WASTE WATER MACHINE OIL

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Soft sealing material reinforced with tanged steel insert. Excellent thermal and stress resistance combined with very good adaptability to flange irregularities.

#### **PROPERTIES AND APPLICATIONS**

Doniflex® GR-A is soft sealing material reinforced with tanged steel insert. Excellent thermal and stress resistance combined with very good adaptability to flange irregularities provides best service in high temperature and stress applications. It is recommended for sealing exhaust air supplies, pipes, intake and exhaust manifolds and exhaust gas recirculation systems in engines, as well as other industrial sealing applications that require high strength and thermal integrity i.e. for transmission flanges and high-pressure pumps.

#### SURFACE TREATMENT

Branded, without coating. Special silver coloured non-stick top and bottom layers as well as other additional surface treatments (silicone, PTFE) are available on request.

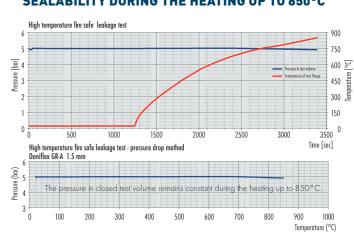
#### DIMENSIONS OF STANDARD SHEET

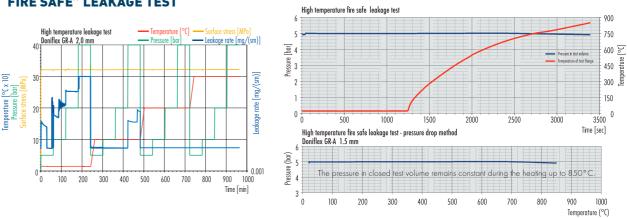
Sheet size (mm): 1500 x 1480 Thickness (mm): 1.0 | 1.5 | 2.0 | 3.0 | 4.0 Other dimensions and thicknesses on request.

#### **TECHNICAL DATA** Typical values for a thickness of 2 mm

Density	DIN 28090-2	g/cm <sup>3</sup>	1.75 - 1.95
Compressibility	ASTM F 36J	%	15 - 25
Recovery	ASTM F 36J	%	min 20
Stress resistance	DIN 52913		
50 MPa, T= 300°C, 16h		MPa	min 38
50 MPa, T= 175°C, 16h		MPa	min 40
Immersion in oil IRM 903, 5h, 150°C	ASTM F 146		
- thickness increase		%	max 5
- weight increase		%	max 20
Immersion in ASTM Fuel B, 5h, 20°C	ASTM F 146		
- thickness increase		%	max 5
- weight increase		%	max 20
Specific leak rate	DIN 3535-6	mg/(s•m)	max 1.5
Creep deformation - 50 MPa			
- change in thickness at 300°C		%	max 10
- change in thickness at 400°C		%	max 12
Maximum continuous temperature		°C	400
Short-term peak temperature		°C	850

#### HIGH TEMPERATURE **"FIRE SAFE" LEAKAGE TEST**





#### MEDIA RESISTANCE

Media resistance chart serves only as a quideline for the selection of material for particular applications. Due to the variety of assembly and operating conditions, the data may not be used to support any warranty claims.

ACETALDEHYDE	liquid solutions
MALEIC ANHYDRIDE	liquid solutions
AIR	gas
MARLOTHERM	oil, mineral oil j
ALLYL CHLORIDE	liquid solutions
MERCURY	miscellaneous
ALUM	liquid solutions
MERCURY SALTS	liquid solutions
ALUMINIUM CHLORIDE	liquid solutions
MINERAL OIL	oil, mineral oil j
ALUMINIUM SULPHATE	liquid solutions
MINERAL OIL	oil, mineral oil
AMMONIUM PHOSPHATE	liquid solutions
MOTOR OIL	oil, mineral oil
ANILIN-HYDROCHLORIDE	liquid solutions
ASPHALT	oil, mineral oil
NICKEL SALTS	iquid solutions
ASTM OIL NO.1 FUEL	oil, mineral oil p
NITROGEN	
	gas
ASTM OIL NO.2 FUEL	oil, mineral oil p
ASTM OIL NO.3C FUEL	oil, mineral oil p
DIL ACID	oil, mineral oil p
ASTM FUEL A	oil, mineral oil p
ASTM FUEL B	oil, mineral oil
PARAFFIN	oil, mineral oil
ASTM FUEL C	oil, mineral oil
PETROLEUM	
	oil, mineral oil p
ASTM FUEL D	oil, mineral oil p
PHOTOGRAPHIC EMULSIONS	liquid solutions
AZ 20 (32+125)	oil, mineral oil p
PHTHALIC ANHYDRIDE	liquid solutions
POLYETHYLENE GLYCOL	oil, mineral oil
BEER	liquid solutions
POTASH	liquid solutions
BENZINE	
	oil, mineral oil j
POTASSIUM ALUM	liquid solutions
BITUMEN	oil, mineral oil p
POTASSIUM BROMATE	liquid solutions
BORAX	liquid solutions
POTASSIUM BROMIDE	liquid solutions
BRAKE FLUID (GLYCOL BASIS)	oil, mineral oil p
POTASSIUM CARBONATE	liquid solutions
	oil, mineral oil j
BUTADIENE POTASSIUM PHOSPHATE	
PUTASSIUM PHUSPHATE	liquid solutions
BUTENE (BUTYLENE)	oil, mineral oil j
POTASSIUM SALT	liquid solutions
POTASSIUM SULPHATE	liquid solutions
CALCIUM CHLORIDE	liquid solutions
PROPYLENE OXIDE	gas
CALCIUM NITRATE CARBON DIOXIDE	liquid solutions
	gas
SACCHAROSE	liquid solutions
CHLORINE GAS DRY	gas
SALT	liquid solutions
CHROME ALUM	liquid solutions
SANTOTHERM 66	oil, mineral oil p
COCONUT OIL	oil, mineral oil
SEA WATER	liquid solutions
CONDENSATE WATER	
	water, steam
SILICONE GREASE	oil, mineral oil p
COPPER SALT	liquid solutions
SILVER SALT	liquid solutions
SOAP SOLUTION	liquid solutions
DEMINERALIZED WATER	water, steam
SODA	liquid solutions
DEXTRINE	liquid solutions
SODIUM BROMIDE	liquid solutions
DIESEL FUEL	oil, mineral oil p
SODIUM CARBONATE	liquid solutions

#### **SEALABILITY DURING THE HEATING UP TO 850°C**

DIPHYL (HEAT CARRIER OIL) SODIUM CHLORIDE SODIUM DISULPHITE ETHYLCELLULOSE SODIUM DITHIONITE SODIUM FLUORIDE FRUIT JUICE SODIUM HYDROGEN-CARBONATE FLUE GAS SODIUM HYDROGEN-SULPHATE FURNACE GAS SODIUM HYDROGEN-SULPHITE SODIUM IODIDE GEAR OIL SODIUM PERBORATE GELATIN SODIUM PHOSPHATE GENERATOR GAS SODIUM SILICATE GLAUBER SALT SODIUM SULPHATE GLUCOSE SODIUM SULPHITE GLYCOL SODIUM THIOSULPHATE GLUE SPINDLE OIL SPIRITS HEAT CARRIER OIL STARCH SOLUTION HEPTANE (-n) STEAM HEXANE (-n) SULPHUR DIOXIDE HOT WATER SYLTHERM 800 HYDRAULIC OIL SYNTREI 350 HYDROSULPHITE TANNIC ACID INERT GAS TΔR ISOOCTANE TEST BENZINE ISOPROPYL ACETATE TETRAETHYL LEAD TRANSFORMER OIL KEROSINE EUEL TRI SODIUM PHOSPHATE TURBINE OIL LANOLINE (WOOL GREASE) I ATEX VASELINE LAUGHING GAS VEGETABLE FAT LIGHTING GAS VEGETABLE OILS I INK UP MEDIA VINYL CHLORIDE LINSEED OIL LITHIUM BROMIDE WASHING AGENT LUBRICATING OIL WASTE GAS WASTE WATER MACHINE OIL MAGNESIUM SALT ZINC SALTS

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**GR-A** 

# **DONIT** | Gasket Sheets **DONIFLEX®**



Composite gasket material consisting of advanced graphite-based, "beater-addition" facing material mechanically bonded to a galvanized low carbon expanded mild steel insert with exceptional radial strength, significantly improved tensile strength and resilience.

#### **PROPERTIES AND APPLICATIONS**

Doniflex® GR-EM is composite gasket material consisting of advanced graphite-based, "beater-addition" facing material mechanically bonded to a galvanized low carbon expanded mild steel. Due to expanded metal reinforcement, the gasket material features a number of outstanding properties when compared to conventional soft materials. It provides exceptional radial strength, significantly improved tensile strength, resilience and other fluid resisting properties required of a reliable material capable of coping with higher combinations of pressure and temperature stress. The expanded metal reinforcement permits the optimization of surface pressure distribution on assembled gaskets. Thanks to optimum properties and dimensions of expanded metal reinforcement, the gasket material also exhibits high seal ability against gases at elevated temperatures. Doniflex® GR-EM can therefore be used as a general purpose material for many industrial sealing applications, as well as a high-performance gasket material for dynamically and thermally stressed joints. Typical applications include sealing of water, steam, oils, hydrocarbons and chemicals where the medium to be sealed allows the use of a zinc-galvanized steel reinforcement. It can be used in flanges, fittings, pumps, valves, exhaust systems, engines, vessels and heat exchangers in the automotive, petrochemical, pulp and paper, food and pharmaceutical industries, in power stations as well as in shipbuilding.

#### Compostition

#### Aramid fibers, Graphite, NBR

#### SURFACE TREATMENT

## **DIMENSIONS OF STANDARD SHEET**

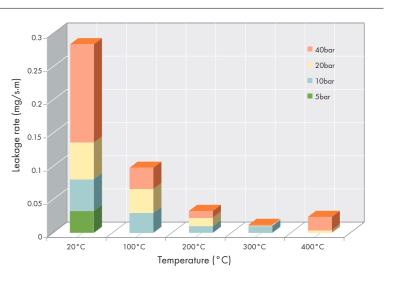
Branded, without coating. Special silver coloured non-stick top and bottom layers as well as other additional surface treatments (silicone, PTFE) are available on request.

Sheet size (mm): 1500 x 1480 Thickness (mm): 1.0 | 1.5 | 2.0 | 3.0 | 4.0 Other dimensions and thicknesses on request.

#### **TECHNICAL DATA** Typical values for a thickness of 1 mm

ILCINICAL DATA Typical values for			
Density	DIN 28090-2	g/cm <sup>3</sup>	1.75 - 1.95
Compressibility	ASTM F 36J	%	15 - 25
Recovery	ASTM F 36J	%	min 20
Stress resistance	DIN 52913		
50 MPa, T=300°C, 16h		MPa	min 40
50 MPa, T=175°C, 16h		MPa	min 42
Immersion in oil IRM 903, 5h, 150°C	ASTM F 146		
- thickness increase		%	max 10
- weight increase		%	max 20
Immersion in ASTM Fuel B, 5h, 20°C	ASTM F 146		
- thickness increase		%	max 10
- weight increase		%	max 20
Specific Leak Rate	DIN 3535-6	mg/(s•m)	max 0.1
Specific Leak Rate at 100°C	DIN 280902	mg/(s•m)	max 0.05
Specific Leak Rate at 300°C	DIN 280902	mg/(s•m)	max 0.1
Creep deformation - 50 MPa			
- change in thickness at 300°C		%	max 10
- change in thickness at 450°C		%	max 15
Maximum continuous temperature		°C	400
Short-term peak temperature		°C	500

## **HIGH TEMPERATURE LEAKAGE TEST WITH N<sub>2</sub>**



## MEDIA RESISTANCE

Media resistance chart serves only as a quideline for the selection of material for particular applications. Due to the variety of assembly and operating conditions, the data may not be used to support any warranty claims.

ACETALDEHYDE	liquid
MALEIC ANHYDRIDE	liquid
AIR	oil, m
MARLOTHERM	qas
ALLYL CHLORIDE	misc
MERCURY	liquid
ALUM	liquid
MERCURY SALTS	liquid
ALUMINIUM CHLORIDE	
MINERAL OIL	oil, m liquid
ALUMINIUM SULPHATE	oil, m
MINERAL OIL AMMONIUM PHOSPHATE	liquid
	oil, m
MOTOR OIL	liquid
ANILIN-HYDROCHLORIDE	oil, m
ASPHALT	liquid
NICKEL SALTS	oil, m
ASTM OIL NO.1 FUEL	gas
NITROGEN	oil, m
ASTM OIL NO.2 FUEL	ASTN
OILACID	oil, m
ASTM FUEL A	
ASTM FUEL B	oil, m
PARAFFIN	oil, m
ASTM FUEL C	oil, m
PETROLEUM	oil, m
ASTM FUEL D	liquid
PHOTOGRAPHIC EMULSIONS	oil, m
AZ 20 (32+125)	liquid
PHTHALIC ANHYDRIDE	oil, m
POLYETHYLENE GLYCOL	
BEER	liquid
POTASH	liquid
BENZINE	liquid
POTASSIUM ALUM	oil, m
BITUMEN	liquid
POTASSIUM BROMATE	oil, m
BORAX	liquid
POTASSIUM BROMIDE	liquid
BRAKE FLUID (GLYCOL BASIS)	liquid
POTASSIUM CARBONATE	oil, m
BUTADIENE	liquid
POTASSIUM PHOSPHATE	oil, m
BUTENE (BUTYLENE)	liquid
POTASSIUM SALT	oil, m
POTASSIUM SULPHATE	liquid
CALCIUM CHLORIDE	qas
PROPYLENE OXIDE	liquid
CALCIUM NITRATE	liquid
CARBON DIOXIDE	liquid
SACCHAROSE	as
CHLORINE GAS DRY	liquid
SALT	
CHROME ALUM	gas oil, m
SANTOTHERM 66	
COCONUT OIL	liquid
SEA WATER	liquid
	oil, m
CONDENSATE WATER	oil, m
SILICONE GREASE	water
COPPER SALT	liquid
SILVER SALT	liquid
SOAP SOLUTION	liquid
DEMINERALIZED WATER	liquid
SODA	water
DEXTRINE	liquid
SODIUM BROMIDE	liquid
DIESEL FUEL	liquid
SODIUM CARBONATE	oil, m

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DIPHYL ( HEAT CARRIER OIL) SODIUM CHLORIDE SODIUM DISULPHITE ETHYLCELLULOSE SODIUM DITHIONITE SODIUM FLUORIDE FRUIT JUICE SODIUM HYDROGEN-CARBONATE FLUE GAS SODIUM HYDROGEN-SULPHATE FURNACE GAS SODIUM HYDROGEN-SULPHITE SODIUM IODIDE GEAR OIL SODILIM PERBORATE GELATIN SODIUM PHOSPHATE GENERATOR GAS SODIUM SILICATE GLAUBER SALT SODIUM SULPHATE GLUCOSE SODIUM SULPHITE GLYCOL SODIUM THIOSULPHATE GLUE SPINDLE OIL SPIRITS HEAT CARRIER OIL STARCH SOLUTION HEPTANE (-n) STEAM HEXANE (-n) SULPHUR DIOXIDE HOT WATER SYLTHERM 800 HYDRAULIC OI SYNTREL 350 HYDROSUL PHITE TANNIC ACID INERT GAS ISOOCTANE TEST BENZINE ISOPROPYL ACETATE TETRAETHYL LEAD TRANSFORMER OIL KEROSINE FUEL TRI SODIUM PHOSPHATE TURBINE OIL LANOLINE (WOOL GREASE) LATEX VASELINE LAUGHING GAS VEGETABLE FAT LIGHTING GAS VEGETARI E OIL S LINK UP MEDIA VINYL CHLORIDE LINSEED OIL LITHIUM BROMIDE WASHING AGENT LUBRICATING OIL WASTE GAS WASTE WATER MACHINE OIL MAGNESIUM SALT ZINC SALTS

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## **DONIT** | Gasket Sheets **DONIFLEX®**



Soft sealing material reinforced with pegged steel core offers excellent thermal and stress resistance combined with very good adaptability to flange irregularities. Due to metal reinforcement it shows very good resistance to "blow-out".

## **PROPERTIES AND APPLICATIONS**

Doniflex® GR-SP is a suitable choice for applications in the automotive and petrochemical industries, and for exhaust systems. Use for flanges, valves, pumps, heat exchangers, boilers, pressure vessels, compressors, heating systems etc.

Compostition

Aramid fibers, Graphite, NBR, Steel AISI 316

#### SURFACE TREATMENT

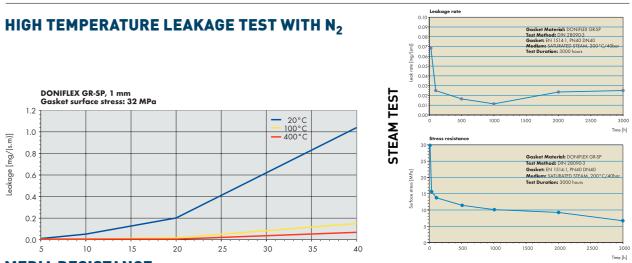
Special silver coloured non-stick top and bottom layers as well as other additional surface treatments (silicone, PTFE) are available on request.

#### DIMENSIONS OF STANDARD SHEET

Sheet size (mm): 1000 x 1000 Thickness (mm): 1.0 | 1.5 | 2.0 | 3.0 | 4.0

#### TECHNICAL DATA Typical values for a thickness of 2 mm

Typical values for t			
Density	DIN 28090-2	g/cm <sup>3</sup>	1.75 - 1.95
Compressibility	ASTM F 36J	%	15 - 25
Recovery	ASTM F 36J	%	min 20
Stress resistance	DIN 52913		
50MPa, T=300°C, 16h		MPa	min 40
50MPa, T=175°C, 16h		MPa	min 45
Immersion in oil IRM 903, 5h, 150°C	ASTM F 146		
- thickness increase		%	max 10
- weight increase		%	max 20
Immersion in ASTM Fuel B, 5h, 20°C	ASTM F 146		
- thickness increase		%	max 5
- weight increase		%	max 15
Specific leak rate	DIN 3535-6	mg/(s•m)	max 1.0
Specific leak rate at 100°C	DIN 280902	mg/(s•m)	max 0.05
Specific leak rate at 300°C	DIN 280902	mg/(s•m)	max 0.01
Creep deformation - 50 MPa			
- change in thickness at 300°C		%	max 10
- change in thickness at 450°C		%	max 15
Maximum continuous temperature		°C	450
Short-term peak temperature		°C	500



#### **MEDIA RESISTANCE**

Media resistance chart serves only as a quideline for the selection of material for particular applications. Due to the variety of assembly and operating conditions, the data may not be used to support any warranty claims.

ACETALDEHYDE
MALEIC ANHYDRIDE
AIR
MARLOTHERM
ALLYL CHLORIDE
MERCURY
ALUM MERCURY SALTS
ALUMINIUM CHLORIDE
MINERAL OIL
ALUMINIUM SULPHATE
MINERAL OIL
AMMONIUM PHOSPHATE
MOTOR OIL
ANILIN-HYDROCHLORIDE
ASPHALT
NICKEL SALTS ASTM OIL NO.1 FUEL
NITROGEN
ASTM OIL NO.2 FUEL
ASTM OIL NO.3C FUEL
OIL ACID
ASTM FUEL A
ASTM FUEL B
PARAFFIN
ASTM FUEL C PETROLEUM
ASTM FUEL D
PHOTOGRAPHIC EMULSIONS
AZ 20 (32+125)
PHTHALIC ANHYDRIDE
POLYETHYLENE GLYCOL
BEER
POTASH
BENZINE
POTASSIUM ALUM
POTASSIUM ALUM BITUMEN
POTASSIUM ALUM BITUMEN POTASSIUM BROMATE
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